



DRAFT BEER DISPENSER

DBF-AS65WE-T

PARTS LIST

[THAILAND,Hong Kong]

B078-D012

J-0 NOV. 2019

B078-4942 (1020)

List of Specifications

DBF-AS65WE-T	B078-D012	For THAILAND, For Hong Kong

AUXILIARY CODE

U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

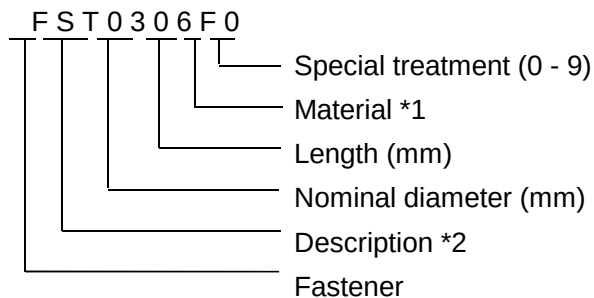
The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

MARKS LOCATED UNDER THE AUXILIARY CODE

- = Part deleted.

FASTENER PART NUMBER

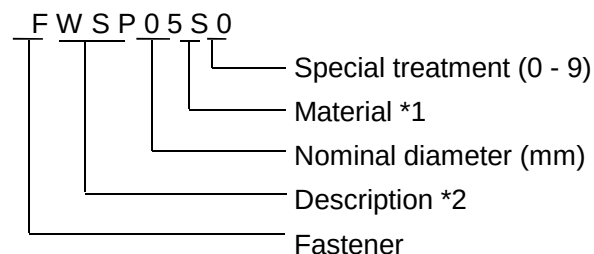
SCREWS



*1 Material

F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



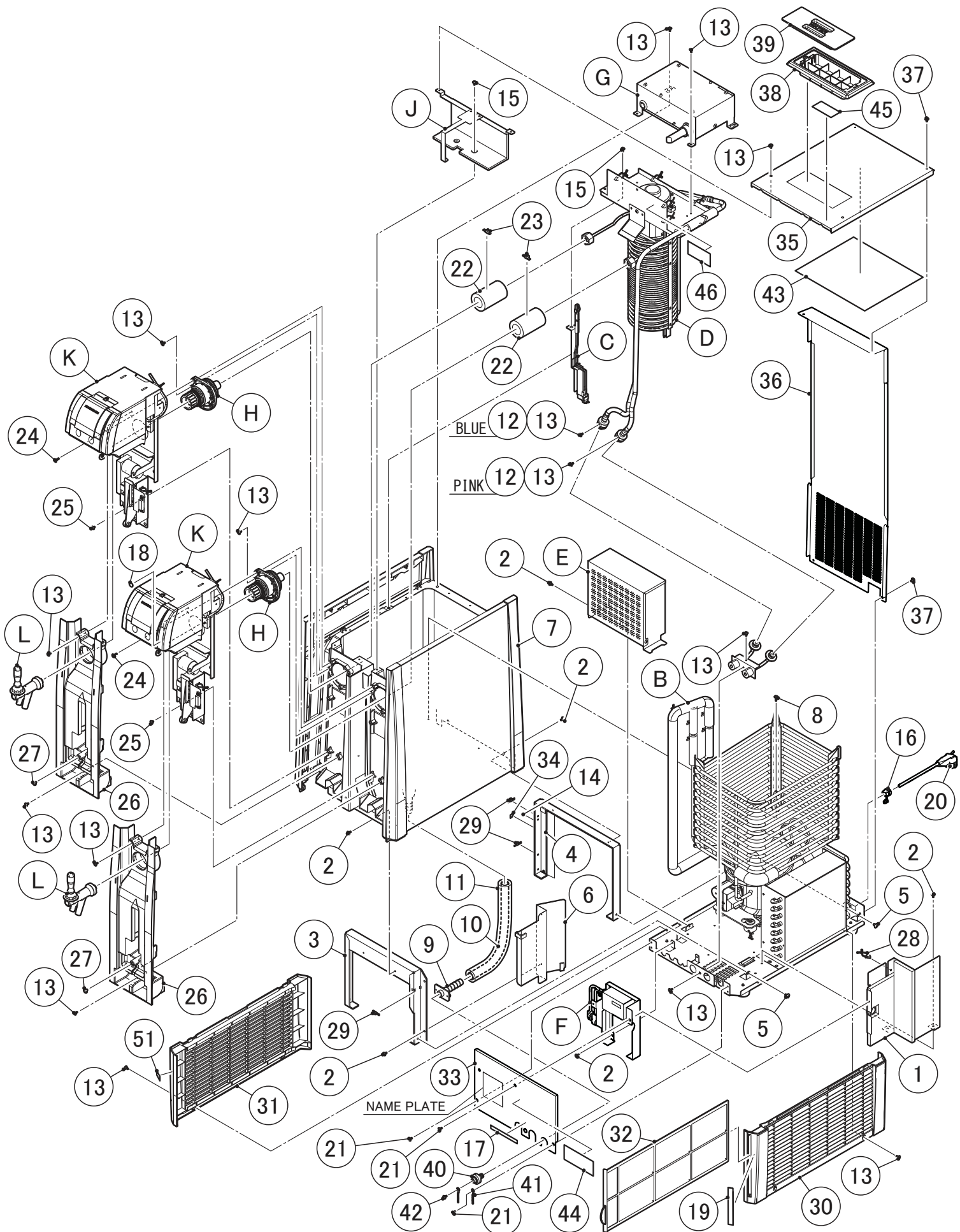
*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

DBF-AS65WE-T

A. BEER DISPENSER ASSY

(J-0)and later

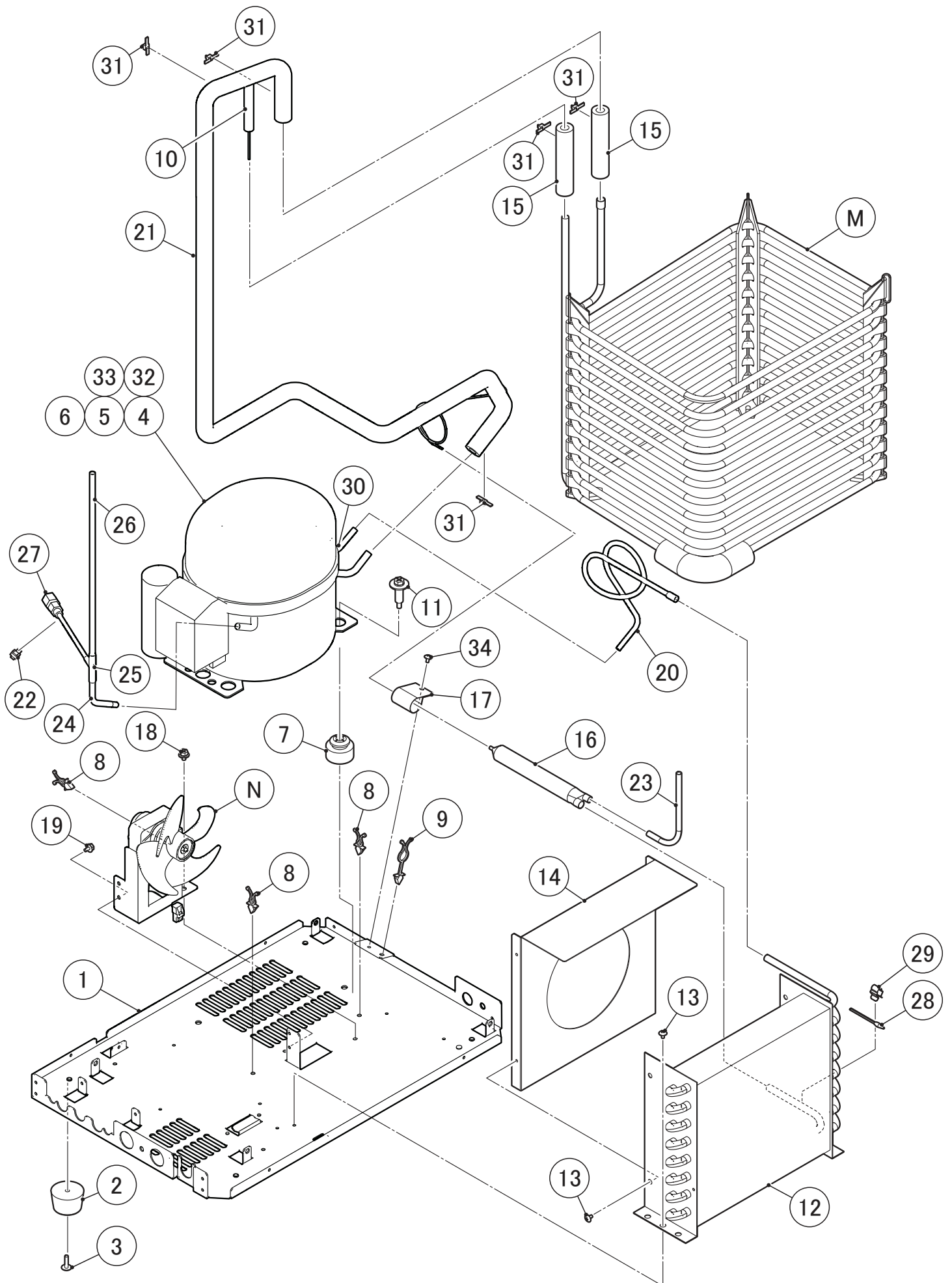


THAILAND,Hong Kong

MODEL: DBF-AS65WE-T TITLE: A. BEER DISPENSER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
B	REFRIGERATION ASSY		1H6191A01	1				
C	SENSOR ASSY		381468A01	1				
D	COIL ASSY		2X4225A01	1				
E	RELAY BOX ASSY		2X3821A01	1				
F	FUSE BOX ASSY		3Z1696A01	1				
G	CONTROL BOX ASSY		383137A01	1				
H	SHAFT ASSY - TAP		381472A01	2				
J	BRACKET - TOP		382076A01	1				
K	ACTUATOR ASSY		381520002	2				
L	TAP ASSY	(S-9729)	242056A01	2				
V	ACCESSORIES		A03847-01	1				
1	SHROUD		382027G01	1				
2	TRUSS HEAD SCREW		FST0408F0	11				
3	ANGLE (A) - TANK		382050G01	1				
4	ANGLE (B) - TANK		3Z1205G01	1				
5	TRUSS HEAD SCREW		FST0508F0	4				
6	GUIDE - FILTER		382078G01	1				
7	TANK - INSULATION		267548G01	1				
8	TRUSS HEAD TAPPING SCREW T2		FT20412M0	3				
9	DRAIN PIPE		359365-01	1				
10	VINYL HOSE		HA1519320	1				
11	INSULATION TUBE		H72040320	1				
12	HARNESS- BEER		381752G01	1				
13	TRUSS HEAD SCREW		FST0408S0	24				
14	PAN HEAD SCREW SW - THIN PLATE		P03873-01	1				
15	T1 TRUSS HEAD SCREW		FT10408M0	6				
16	BUSHING		448949-01	1				
17	LABEL - TAP		485971L01	1				
18	LABEL - PENGUIN		466822-01	1				
19	LABEL - AIR FILTER		485973L01	1				
20	POWER SUPPLY CORD ASSY		3Z1685G01	1				

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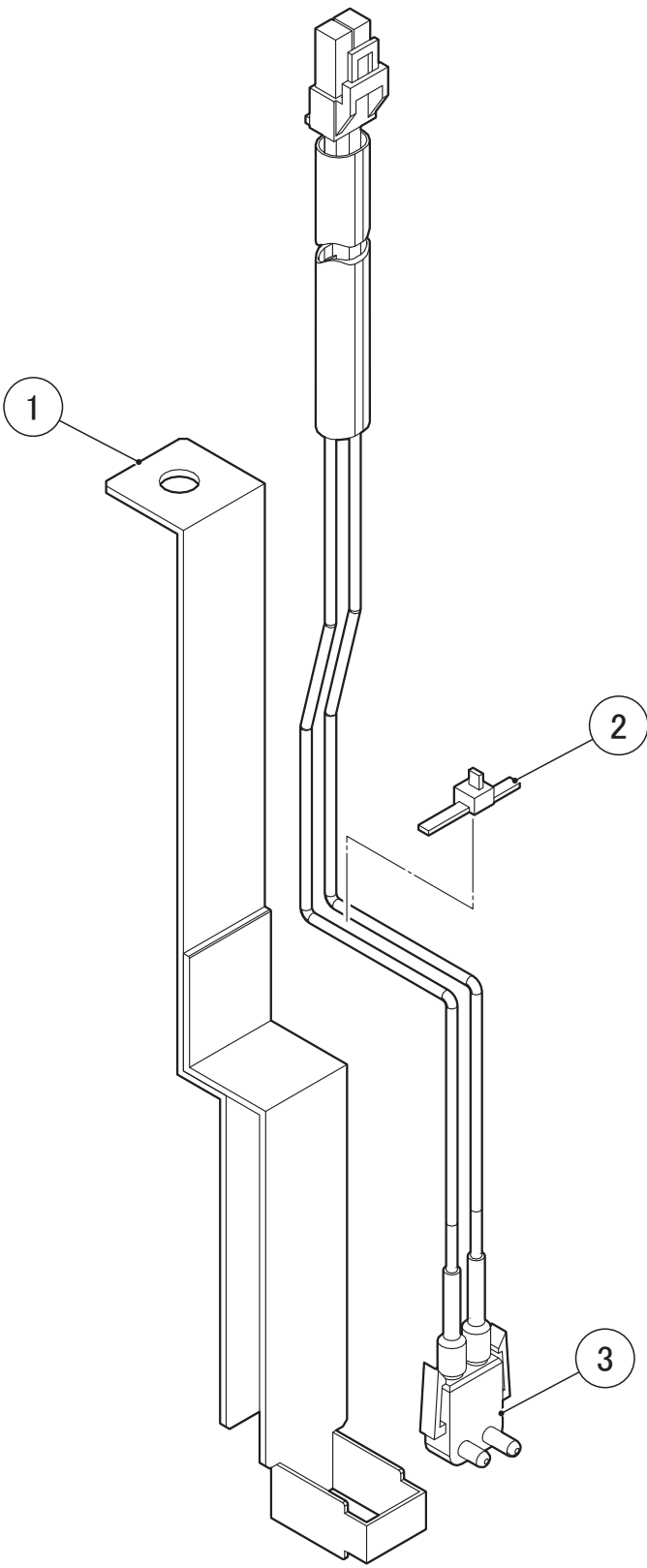
MODEL: DBF-AS65WE-T TITLE: A. BEER DISPENSER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
21	SCREW		4Y1319-01	4				
22	INSULATION TUBE		H72949080	2				
23	NYLON TIE	CV-250N,T60S	7920-0011	2				
24	TRUSS HEAD SCREW		FST0412S0	4				
25	TRUSS HEAD SCREW		FST0406S0	2				
26	COVER (G) - ACTUATOR		382162G01	2				
27	CUSHION RUBBER	C-30-CS-8	435430-02	2				
28	WIRE RETAINER	No.249	427902-03	1				
29	TIE	CV-150N,T30R	7920-0003	3				
30	SIDE PANEL - LOUVER		123576P01	1				
31	SIDE PANEL - LOUVER		123576P02	1				
32	AIR FILTER		123579G01	1				
33	COVER - FRONT		3Z1209M01	1				
34	LABEL - GROUND (B)		450452-02	1				
35	COVER - TOP		381481M01	1				
36	REAR PANEL		2X3817M01	1				
37	S TITE SCREW		476507M02	4				
38	FRAME - WATER SUPPLY		267516P01	1				
39	CAP - WATER SUPPLY		267517P01	1				
40	DRAIN CAP		351124-01	1				
41	CHAIN		TS4494921	1				
42	T2 TRUSS HEAD SCREW		FT20408M0	1				
43	WIRING LABEL		2X4214L01	1				
44	PL LABEL - DRAIN		479721L01	1				
45	PL LABEL - ELECTRIC SHOCK		479682L01	1				
46	CAUTION LABEL		474265L01	1				



MODEL: DBF-AS65WE-T TITLE: B. REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
M	EVAPORATOR		267551A01	1				
N	FAN MOTOR ASSY		3Z1231A01	1				
1	BASE (G)		3Z1203G01	1				
2	RUBBER LEG		TS4987691	4				
3	TRUSS HEAD SCREW		FST0516S0	4				
4	COMPRESSOR		P01902-01	1				
5	COVER		450896-01	1				
6	CORD RELIEF		4A3264-01	1				
7	GROMMET		450897-01	4				
8	CLAMP	No.248	427902-04	3				
9	CLAMP	No.1F55	427902-07	1				
10	NEO BONN TAPE - CAPILLARY		4Z0738Z01	1				
11	BOLT		468180-01	2				
12	CONDENSER		P03890-01	1				
13	TRUSS HEAD SCREW		FST0406F0	6				
14	SHROUD		346433-01	1				
15	INSULATION TUBE	7762-1020 L=90	H71020090	2				
16	DRIER	DY-15QHD-11	458774-01	1				
17	DRIER BRACKET		458021-01	1				
18	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0508S0	1				
19	HEX HEAD BOLT SW		FBK0408S0	2				
20	COPPER TUBE (H)		3Z1204M01	1				
21	HEAT EXCHANGER		2X3815G01	1				
22	TIE	CV-250N,T60S	7920-0011	1				
23	CHARGE TUBE		458154-01	1				
24	COPPER TUBE		4Y8628M01	1				
25	TEE		420041-08	1				
26	CHARGE TUBE		4H9158-04	1				
27	ACCESS VALVE		455119-01	1				
28	THERMISTOR - FILTER		4R2692-05	1				
29	CLIP-THERMISTOR		4R2938-01	1				
30	INSULATION TAPE - COMP		4Y7961Z01	1				
31	TIE	CV-150N,T30R	7920-0003	5				

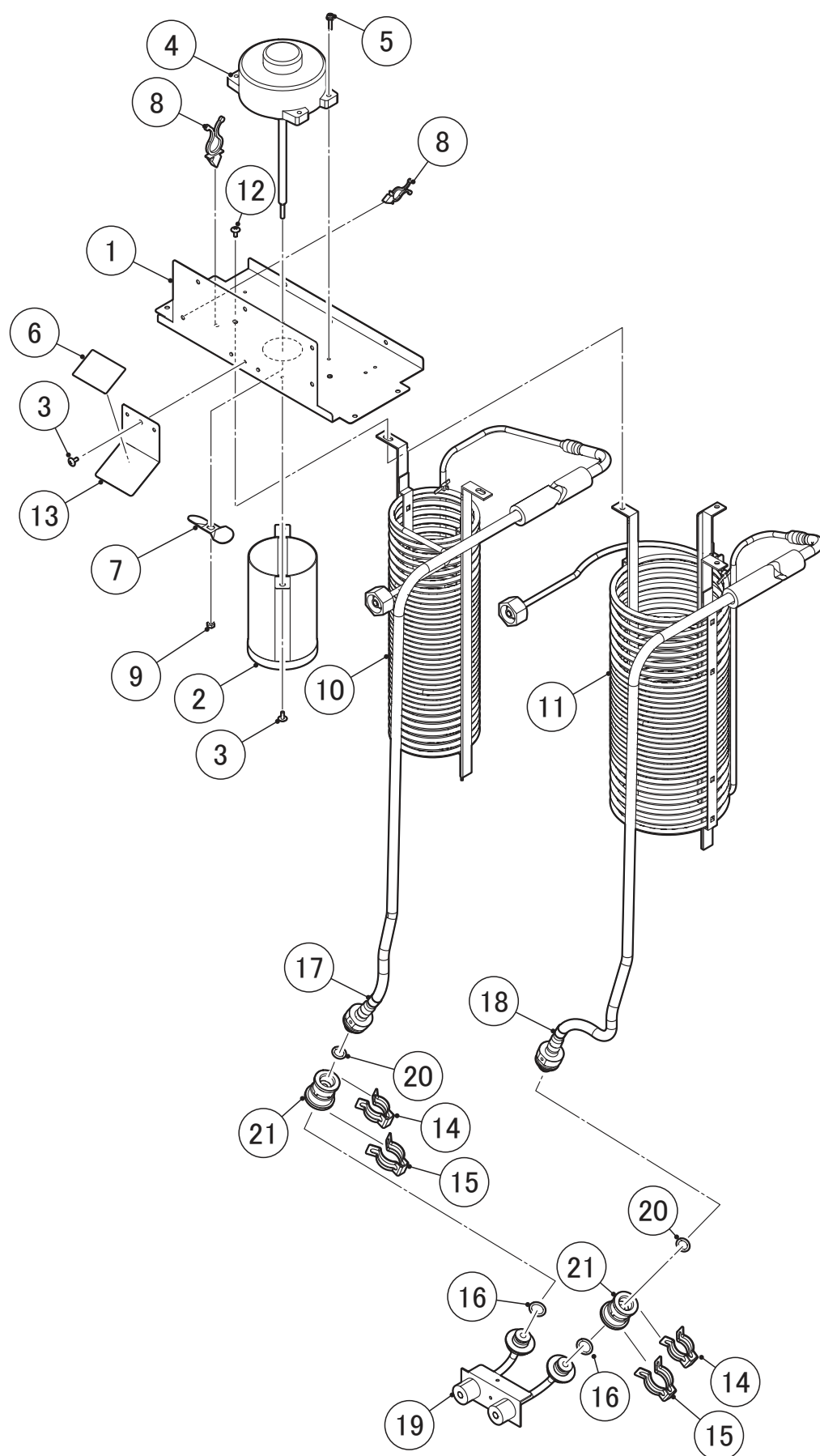
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MODEL: DBF-AS65WE-T TITLE: B. REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
32	STARTING - RELAY		P01903-01	1				
33	START CAPACITOR		452765-01	1				
34	S-TITE TRUSS HEAD SCREW		FTS0408F0	1				



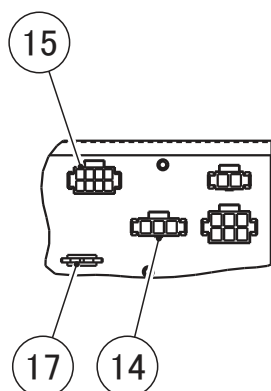
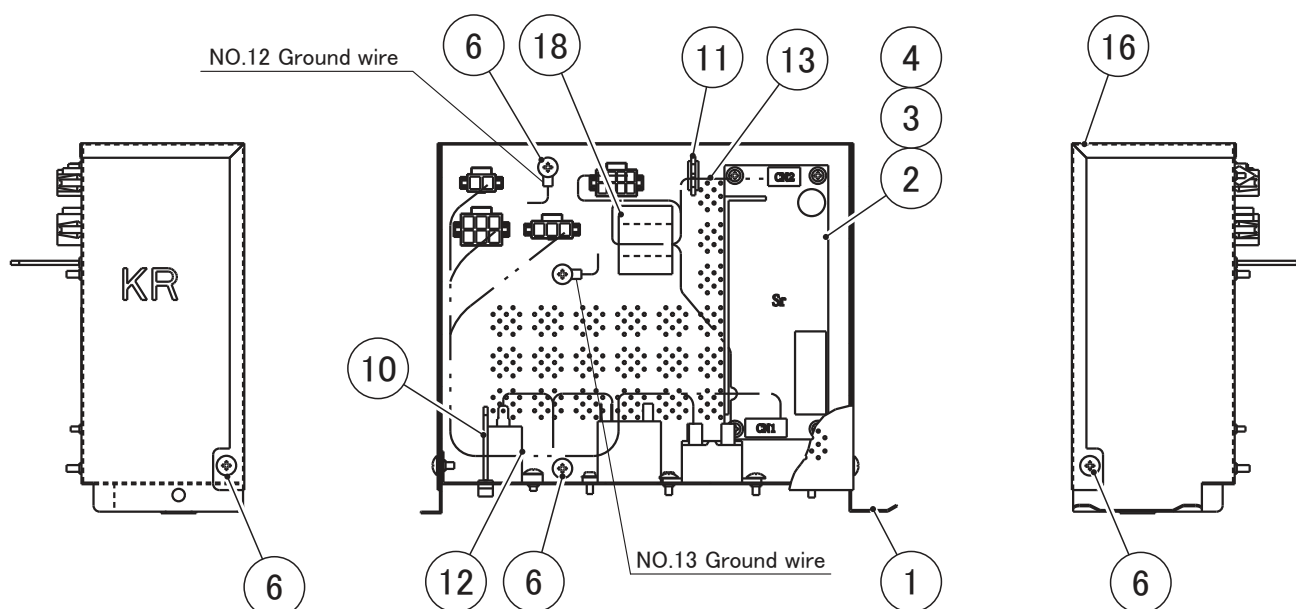
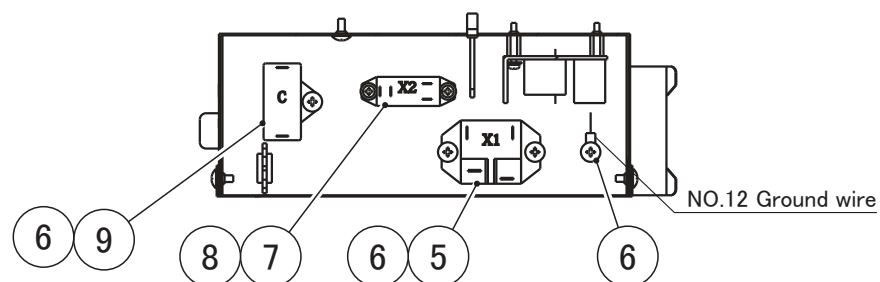
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MODEL: DBF-AS65WE-T TITLE: C. SENSOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	BRACKET - ELECTRODE		381478G01	1				
2	TIE	CV-100N,T18R	7920-0002	1				
3	HARNESS - SENSOR		381672G01	1				



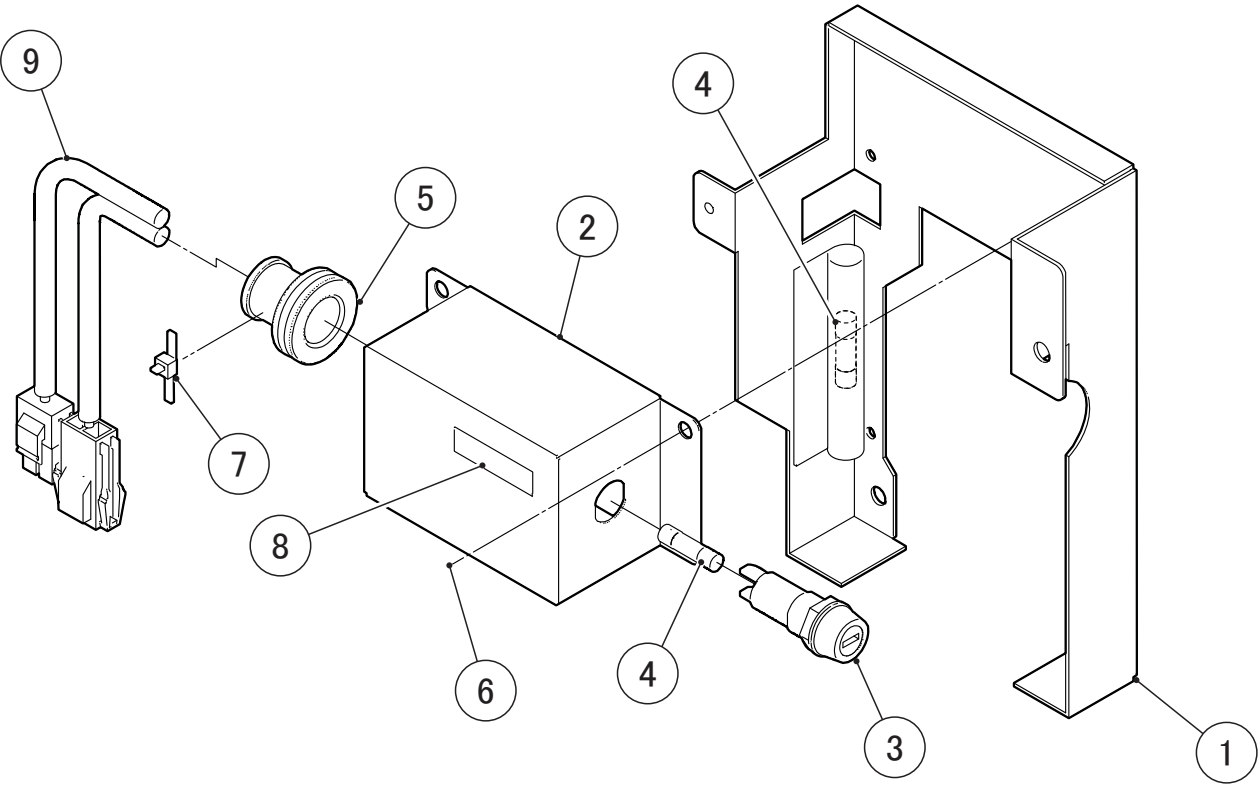
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MODEL: DBF-AS65WE-T TITLE: D. COIL ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	BASE - AGITATOR		268944M01	1				
2	MESH ASSY		383021G01	1				
3	T2 TRUSS HEAD SCREW		FT20408S0	3				
4	AGITATOR MOTOR		P03187-01	1				
5	Pan Head Machine Screw (Spring Washer & Small Flat Washer)		FSM0416S0	4				
6	LABEL - WATER LEVEL		478538L01	1				
7	FAN - 6020		4Z0595M01	1				
8	WIRE RETAINER	No.249	427902-03	2				
9	NUT (LEFT HAND THREAD)		FN1L06S0	1				
10	COIL - IN		268941G01	1				
11	COIL - OUT		268942G01	1				
12	TRUSS HEAD SCREW		FST0408S0	3				
13	LEVEL PLATE		480927M01	1				
14	QUICK FASTENER		456912-03	2				
15	QUICK FASTENER		456912-04	2				
16	O-RING	NBR	7611PP125	2				
17	LABEL - R		473960L01	1				
18	LABEL - L		473960L02	1				
19	PIPE		480920G01	1				
20	O-RING	NBR	7611AP010	2				
21	PIPE - SENSOR		346840-01	2				



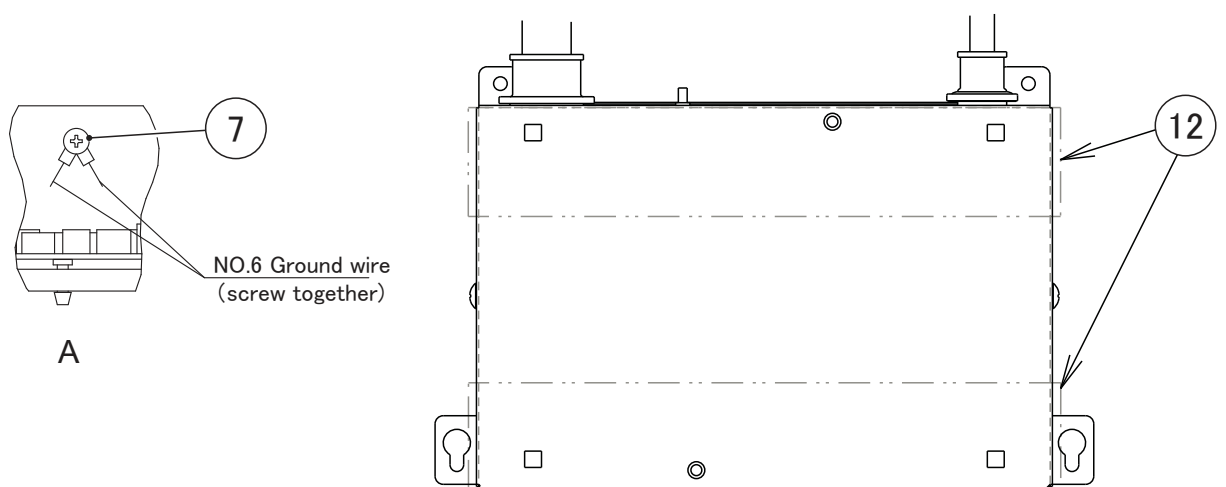
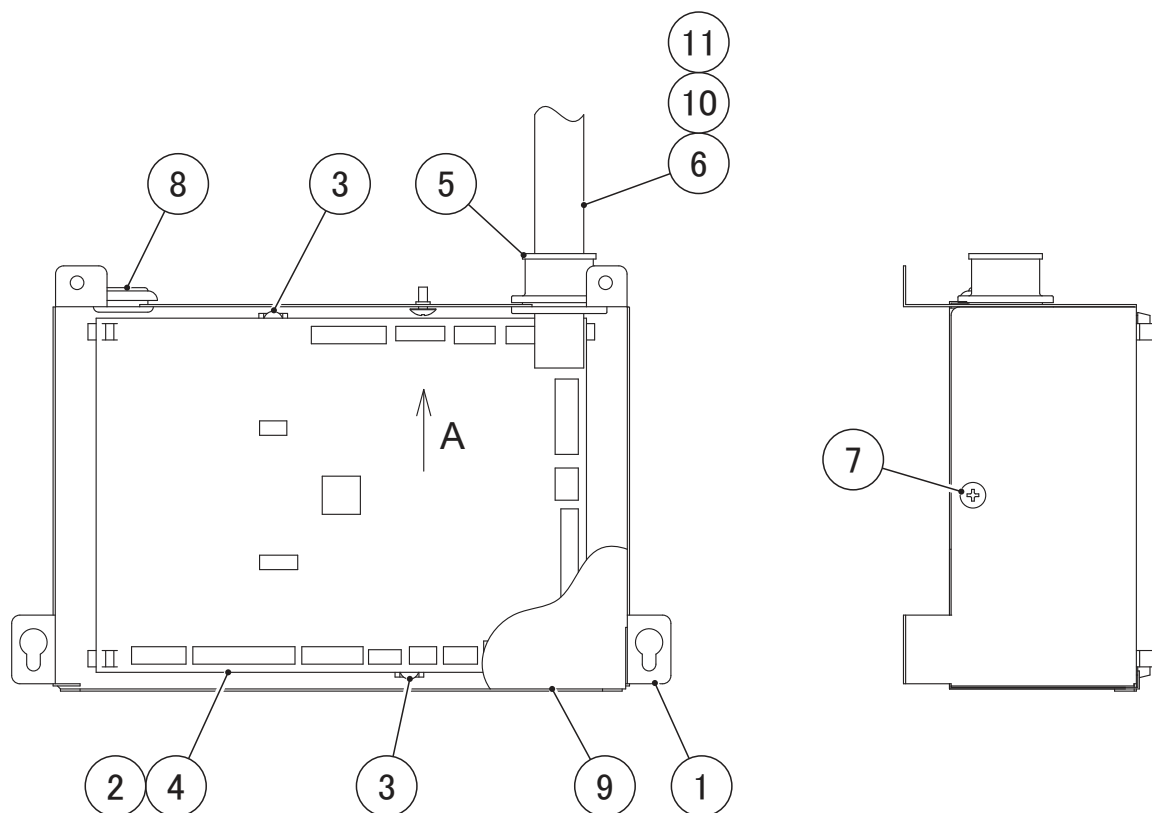
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MODEL: DBF-AS65WE-T TITLE: E. RELAY BOX ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	RELAY BOX		1H6147M01	1				
2	SWITCHING REGULATOR		P01691-01	1				
3	SPACER		449299-01	4				
4	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)		FSK0308F0	4				
5	POWER RELAY		P02203-02	1				
6	TRUSS HEAD SCREW		FST0408F0	9				
7	POWER RELAY		430173-05	1				
8	T2(S) FLANGED PAN HEAD SCREW		431415-01	2				
9	CAPACITOR	SH-JPS 4MFD 200V	P00850-01	1				
10	CLAMP	No.2674	427902-02	1				
11	WIRE RETAINER	No.249	427902-03	1				
12	HARNESS (A) - RELAY BOX		381668Z01	1				
13	HARNESS (B) - RELAY BOX		3Z1221Z01	1				
14	HARNESS - AGITATOR MOTOR		381670Z01	1				
15	HARNESS - SIGNAL		381671Z01	1				
16	COVER - RELAY BOX		381479M01	1				
17	WIRE RETAINER		427902-05	1				
18	FERRITE CORE		P03920-01	1				

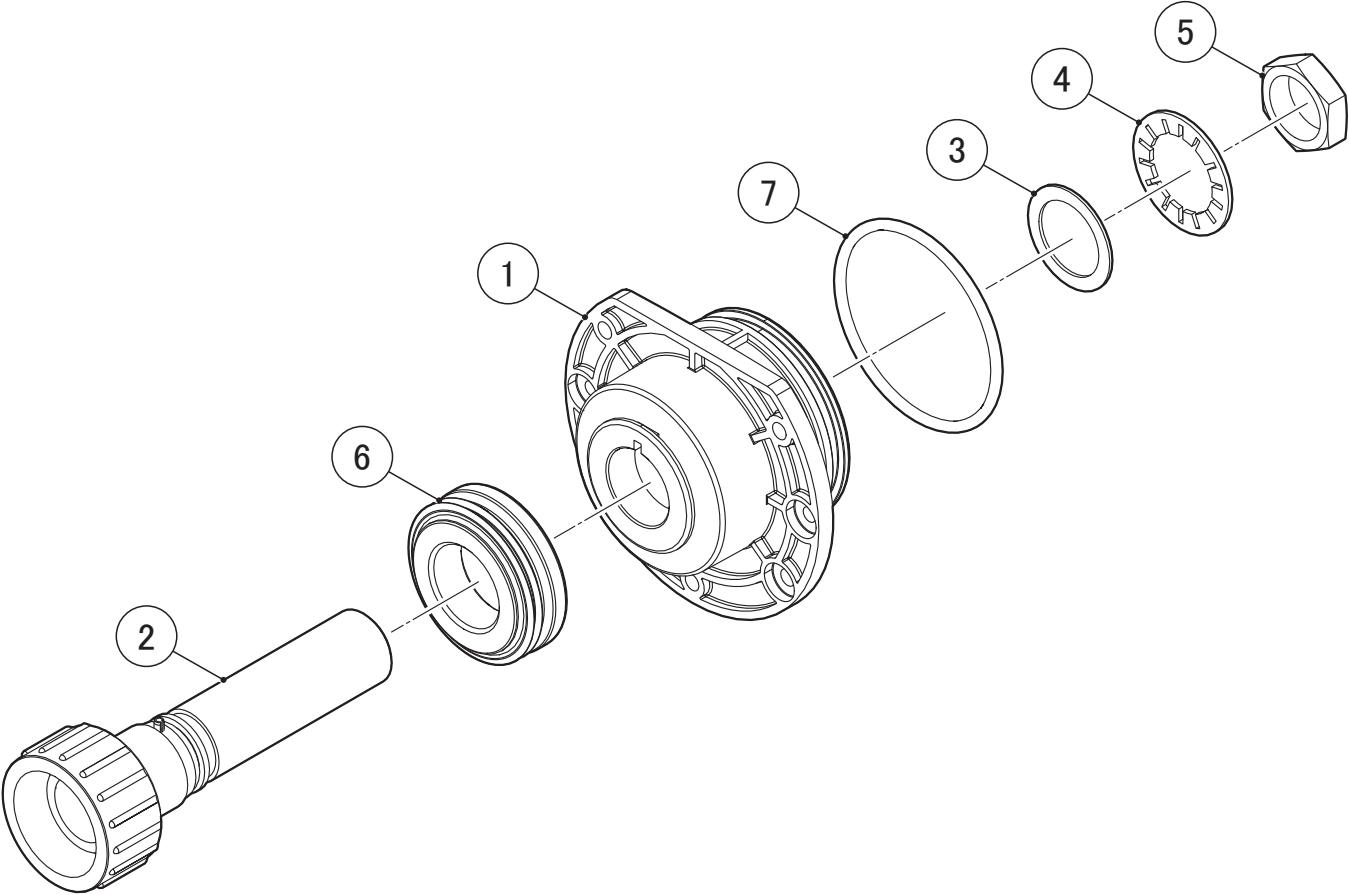


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MODEL: DBF-AS65WE-T TITLE: F. FUSE BOX ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	FUSE BRACKET		3Z1213M01	1				
2	FUSE BOX		3Z1208M01	1				
3	FUSE HOLDER		P02829-01	1				
4	FUSE		P03638-01	2				
5	GROMMET		4H2568-02	1				
6	TRUSS HEAD SCREW		FST0408S0	3				
7	TIE		7920-0002	2				
8	LABEL - FUSE		479684L01	1				
9	HARNESS - FUSE		3Z1220Z01	1				

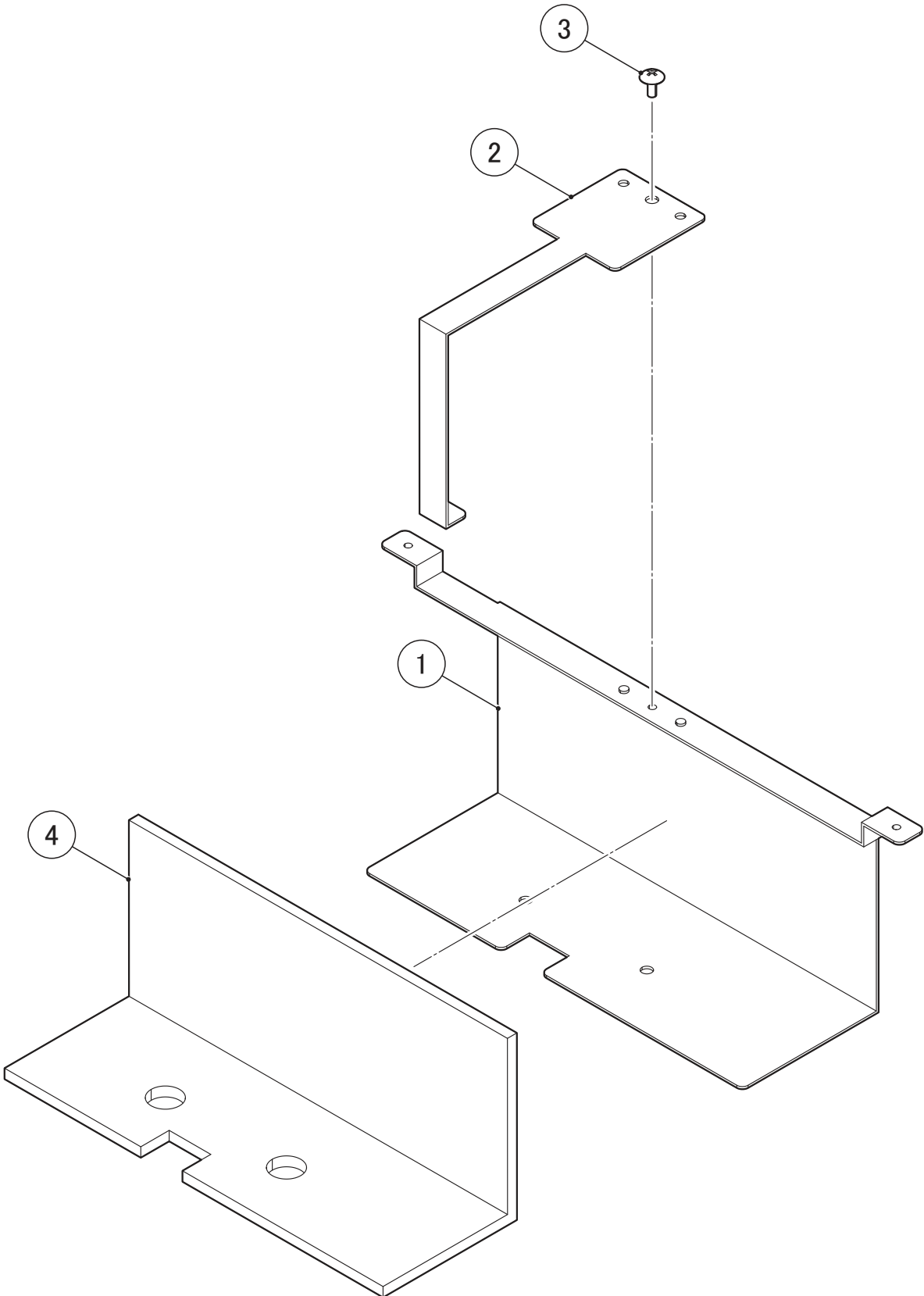


MODEL: DBF-AS65WE-T TITLE: G. CONTROL BOX ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	CONTROL BOX		267558M01	1				
2	BOARD SUPPORT		414929-01	4				
3	BOARD SUPPORT		455115-01	2				
4	CONTROLLER BOARD		P05517-01	1				
5	GROMMET		4H2568-01	1				
6	HARNESS (A) - CONT BOX		267827Z01	1				
7	TRUSS HEAD SCREW		FST0408S0	3				
8	GROMMET		410666-03	1				
9	COVER - CONTROL BOX		381483M01	1				
10	LABEL - R		473960L01	2				
11	LABEL - L		473960L02	2				
12	INSULATION		383137Z01	2				



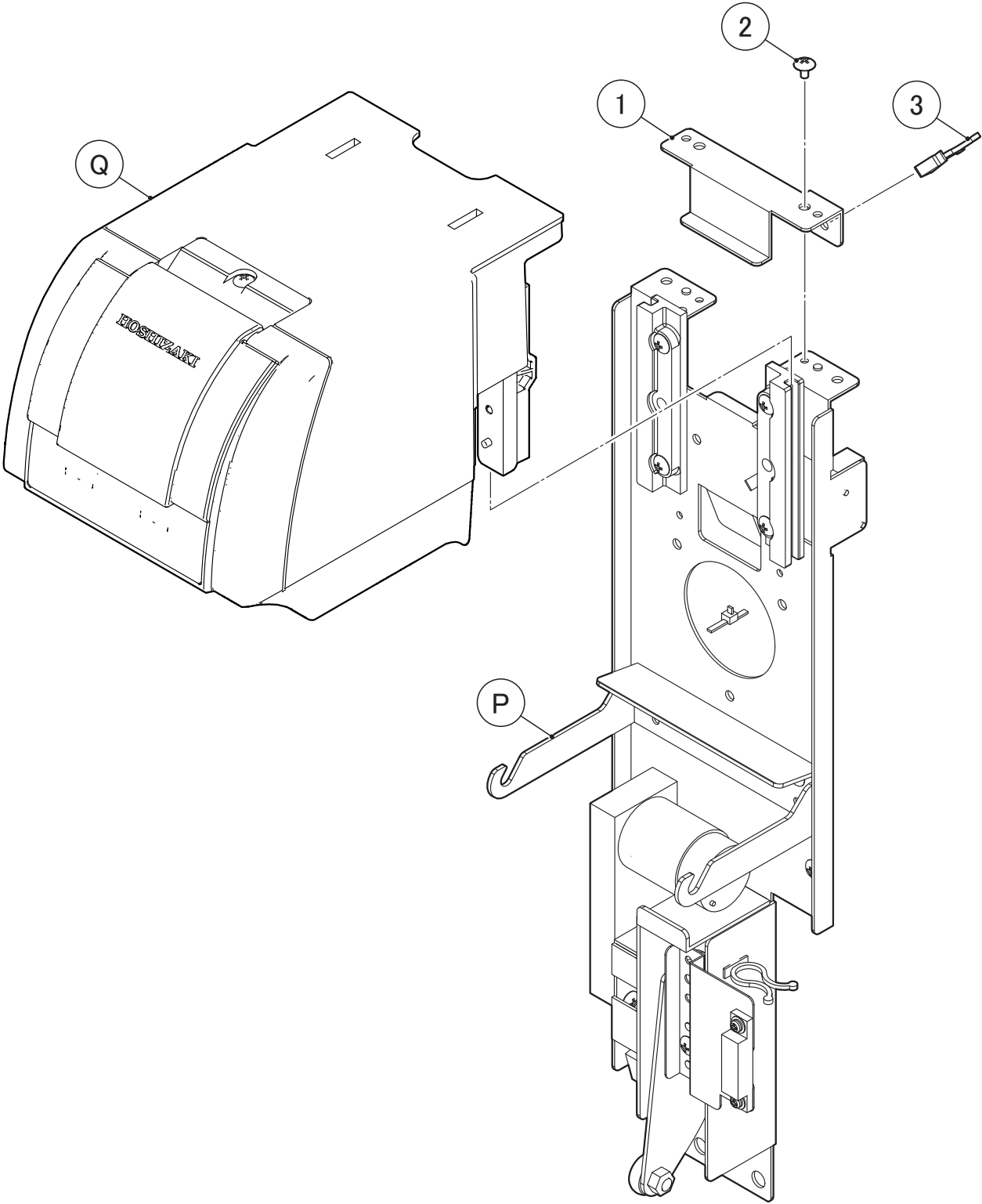
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MODEL: DBF-AS65WE-T TITLE: H. SHAFT ASSY - TAP								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	BRACKET (A)		267534P01	1				
2	SHAFT - TAP		480937G01	1				
3	WASHER - TAP		458285-01	1				
4	TOOTH WASHER		TS5170561	1				
5	NUT - TAP		460106-01	1				
6	COVER - SHAFT		359369-01	1				
7	O-RING		7611-G055	1				



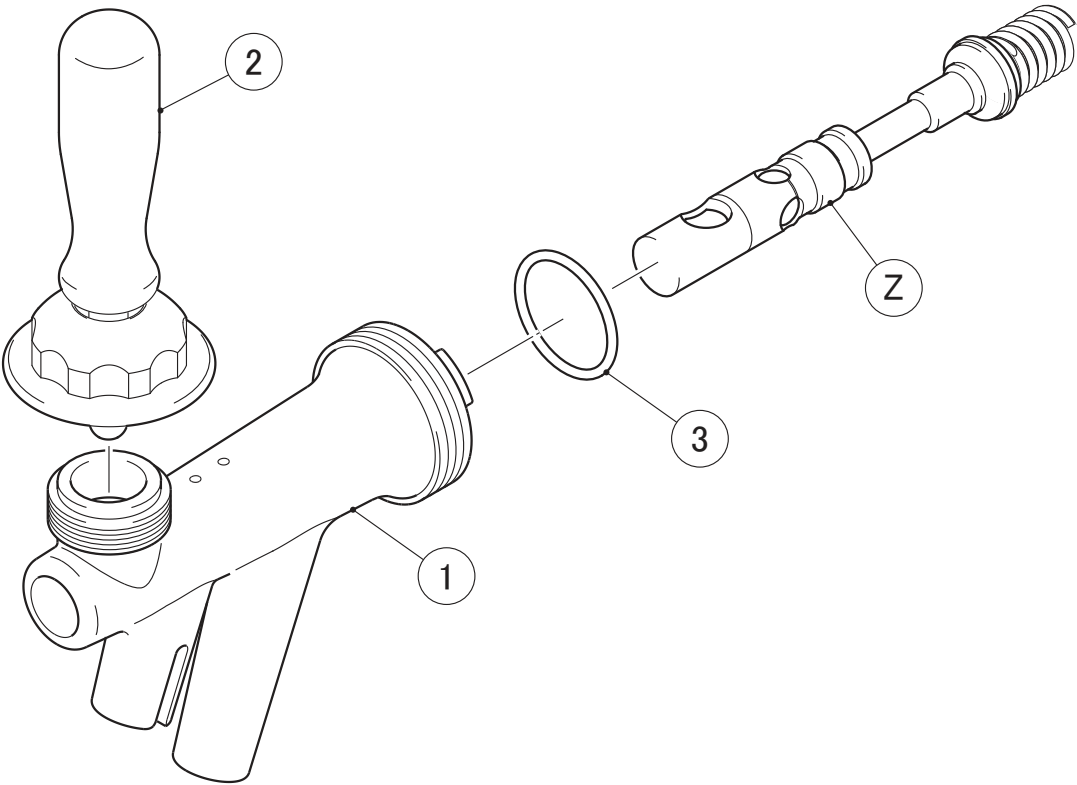
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MODEL: DBF-AS65WE-T TITLE: J. BRACKET - TOP								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	BRACKET - TOP		381519M01	1				
2	BRACKET (2) - TOP		382074M01	1				
3	TRUSS HEAD SCREW		FST0408S0	1				
4	INSULATION (A)		481434Z01	1				



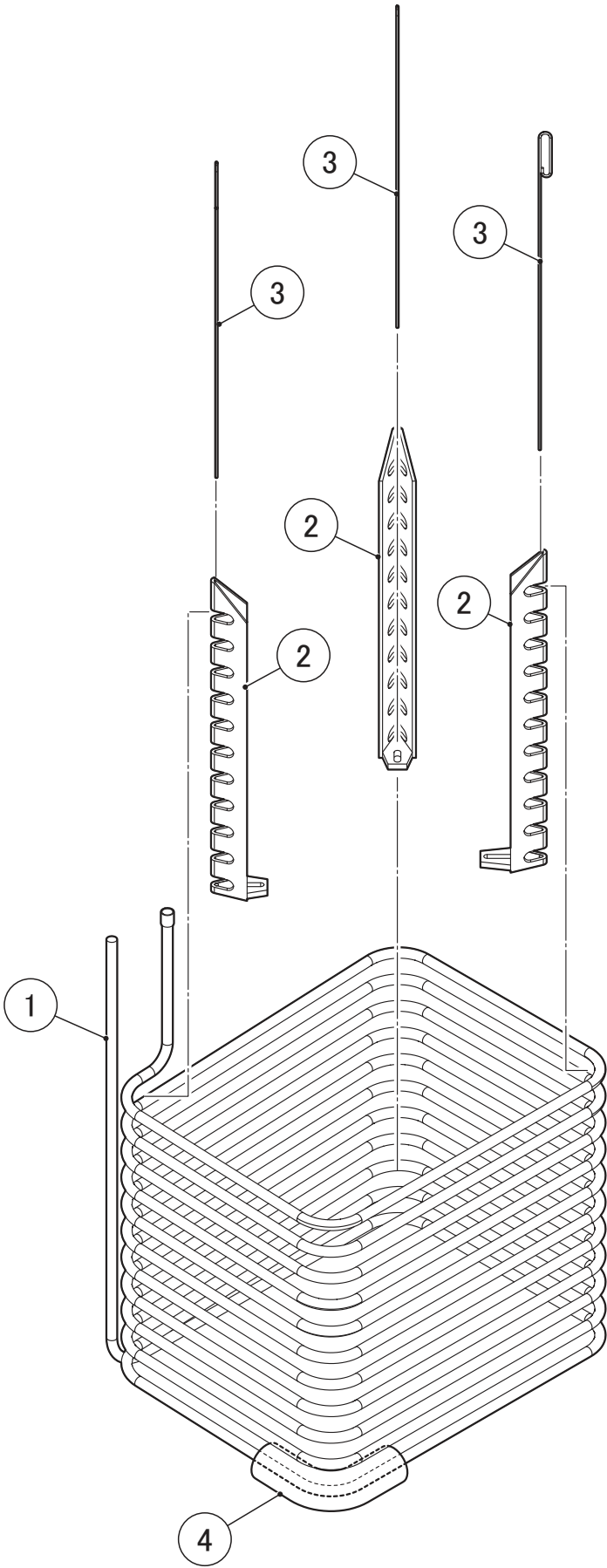
THAILAND,Hong Kong

MODEL: DBF-AS65WE-T TITLE: K. ACTUATOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
P	ACTUATOR ASSY - MUG PLATE		267549A01	1				
Q	ACTUATOR ASSY - TAP		2X4224A01	1				
1	STOPPER - ACTUATOR		480940M01	1				
2	TRUSS HEAD SCREW		FST0406S0	2				
3	CLAMP	No.248	427902-04	1				



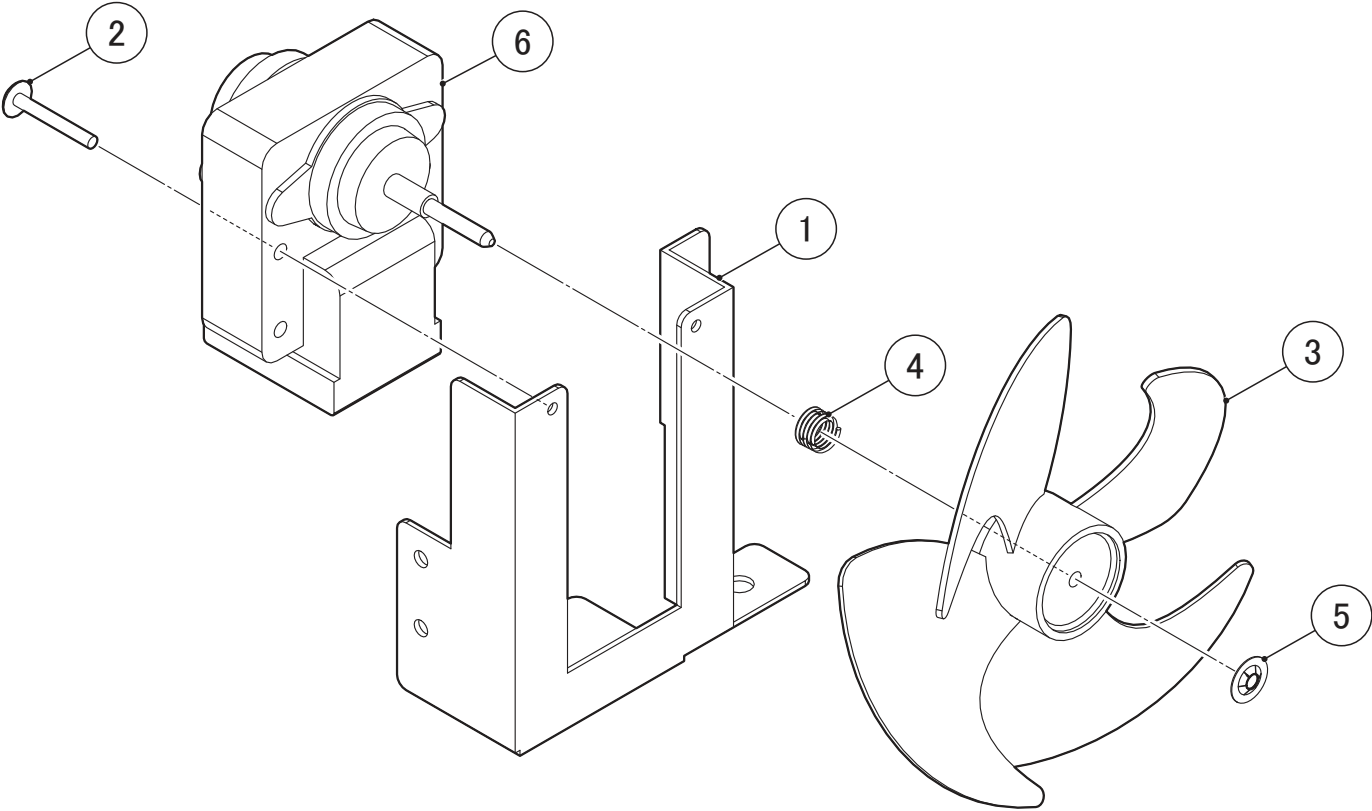
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MODEL: DBF-AS65WE-T TITLE: L. TAP ASSY (S-9729)								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
Z	SHAFT		346779A01	1				
1	TAP - BODY		242044-01	1				
2	HANDLE		367296G01	1				
3	O-RING	NBR	7611-P021	1				



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MODEL: DBF-AS65WE-T TITLE: M. EVAPORATOR								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	EVAPORATOR		123593M01	1				
2	HOLDER		TL4022511	3				
3	WIRE - 40		458179-01	3				
4	INSULATION TUBE		H71030120	1				

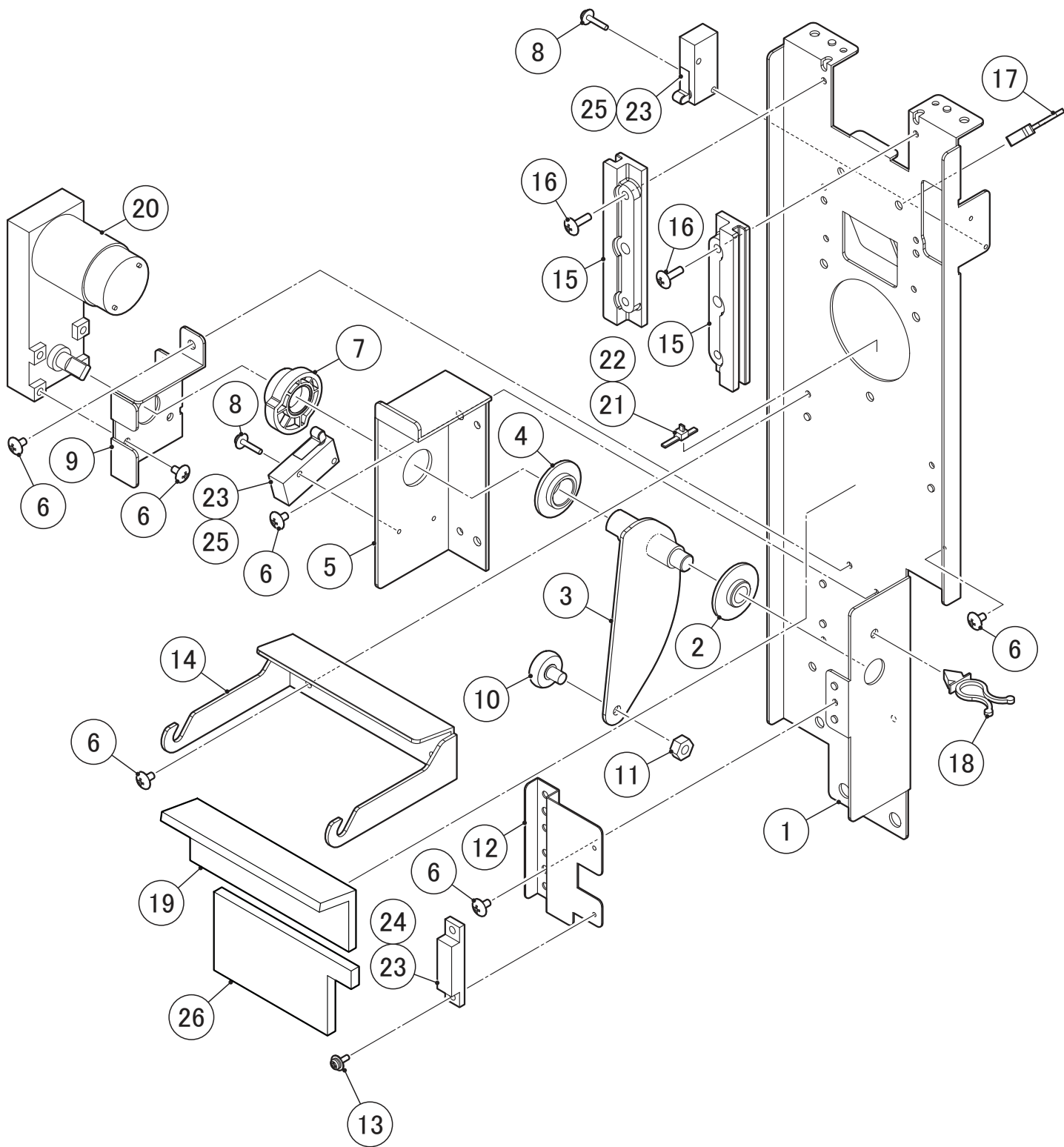


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MODEL: DBF-AS65WE-T TITLE: N. FAN MOTOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	BRACKET - FAN MOTOR		381476M01	1				
2	TRUSS HEAD MACHINE SCREW		FST0425F0	2				
3	FAN BLADE		P03488-01	1				
4	SPRING		P03488F01	1				
5	PUSH NUT		4Y7731M01	1				
6	HARNESS - FM		3Z1218G01	1				

DBF-AS65WE-T P. ACTUATOR ASSY – MUG PLATE

(J-0)and later

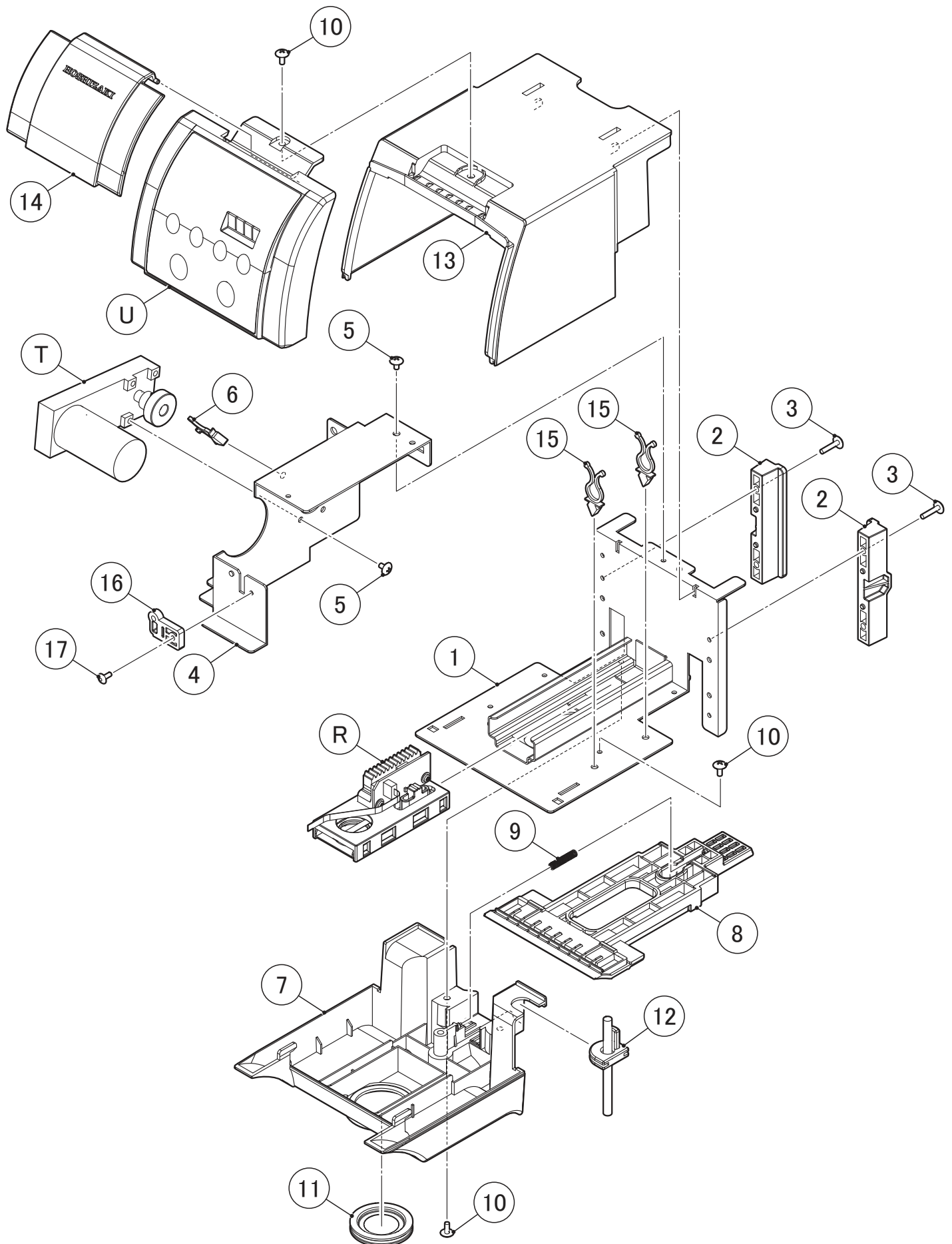


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MODEL: DBF-AS65WE-T TITLE: P. ACTUATOR ASSY - MUG PLATE								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	BASE		267559M01	1				
2	BUSH - SWITCH		458714-01	1				
3	DRIVE SHAFT		480939G01	1				
4	BUSH - MOTOR		458715-01	1				
5	MOTOR COVER - ARM		381485M01	1				
6	TRUSS HEAD SCREW		FST0406S0	12				
7	CAM		267526P01	1				
8	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)		FSK0314S0	4				
9	MOTOR BRACKET		480938M01	1				
10	DELFIN BEARING		TS5508781	1				
11	NUT		FNH106S0	1				
12	BRACKET - REED SWITCH		466462-01	1				
13	PAN HEAD SCREW SW		FSK0308S0	2				
14	PLATE HOLDER (A)		381486M01	1				
15	HOLDER - PLATE		346665-01	2				
16	TRUSS HEAD SCREW		FST0412S0	4				
17	CLAMP	No.248	427902-04	1				
18	WIRE RETAINER	No.249	427902-03	1				
19	INSULATION (C1)		482101Z01	1				
20	HARNESS - MUG GM		381703G01	1				
21	BAG		4X1559-07	1				
22	TIE	CV-100N,T18R	7920-0002	1				
23	HARNESS (A) - ACTUATOR		267828G01	1				
24	REED SWITCH		453401-01	1				
25	MICRO SWITCH		447519-03	2				
26	INSULATION (C2)		482102Z01	1				

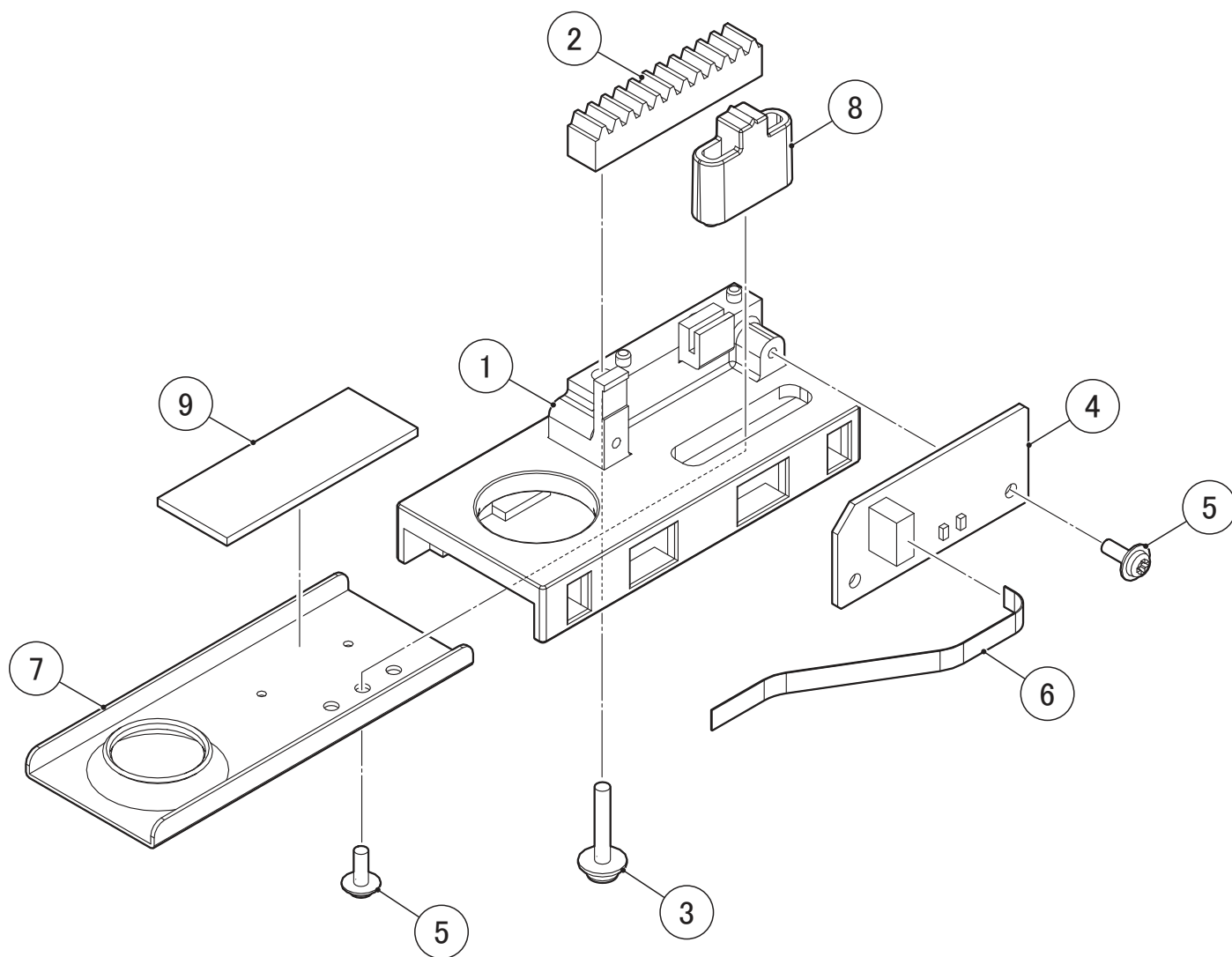
DBF-AS65WE-T Q. ACTUATOR ASSY – TAP

(J-0)and later



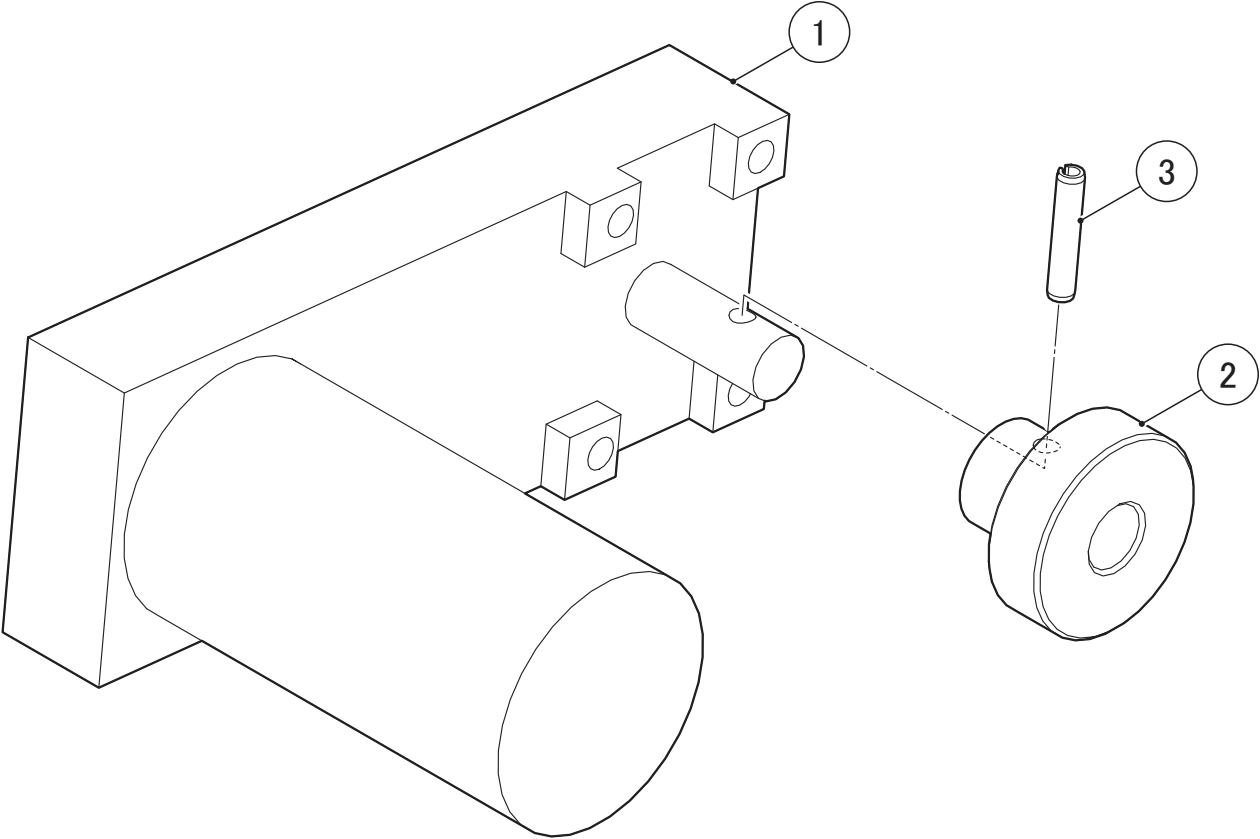
THAILAND,Hong Kong

MODEL: DBF-AS65WE-T TITLE: Q. ACTUATOR ASSY - TAP								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
R	PLATE ASSY - TAP		381488A01	1				
T	MOTOR ASSY - TAP		480943A01	1				
U	OPERATION PANEL		3Z1695A01	1				
1	BASE (A) - TAP DRIVE		381487G01	1				
2	PLATE - SLIDE IN		267511P01	2				
3	TRUSS HEAD MACHINE SCREW		FST0416S0	4				
4	MOTOR BRACKET - TAP DRIVE		267560M01	1				
5	TRUSS HEAD SCREW		FST0406S0	8				
6	CLAMP	No.248	427902-04	1				
7	COVER (C) - OPERATION		123586P01	1				
8	LATCH		267530P01	1				
9	SPRING - LATCH		480944M01	1				
10	TRUSS HEAD SCREW		FST0408S0	4				
11	GROMMET - COVER		466537-01	1				
12	HARNESS (B) - ACTUATOR		381751G01	1				
13	COVER (B) - OPERATION		123588P01	1				
14	SELF COVER		267542P01	1				
15	WIRE RETAINER	No.249	427902-03	2				
16	HOLDER - RIBBON CORD		346827-01	1				
17	PUSH RIVET		411399-05	1				



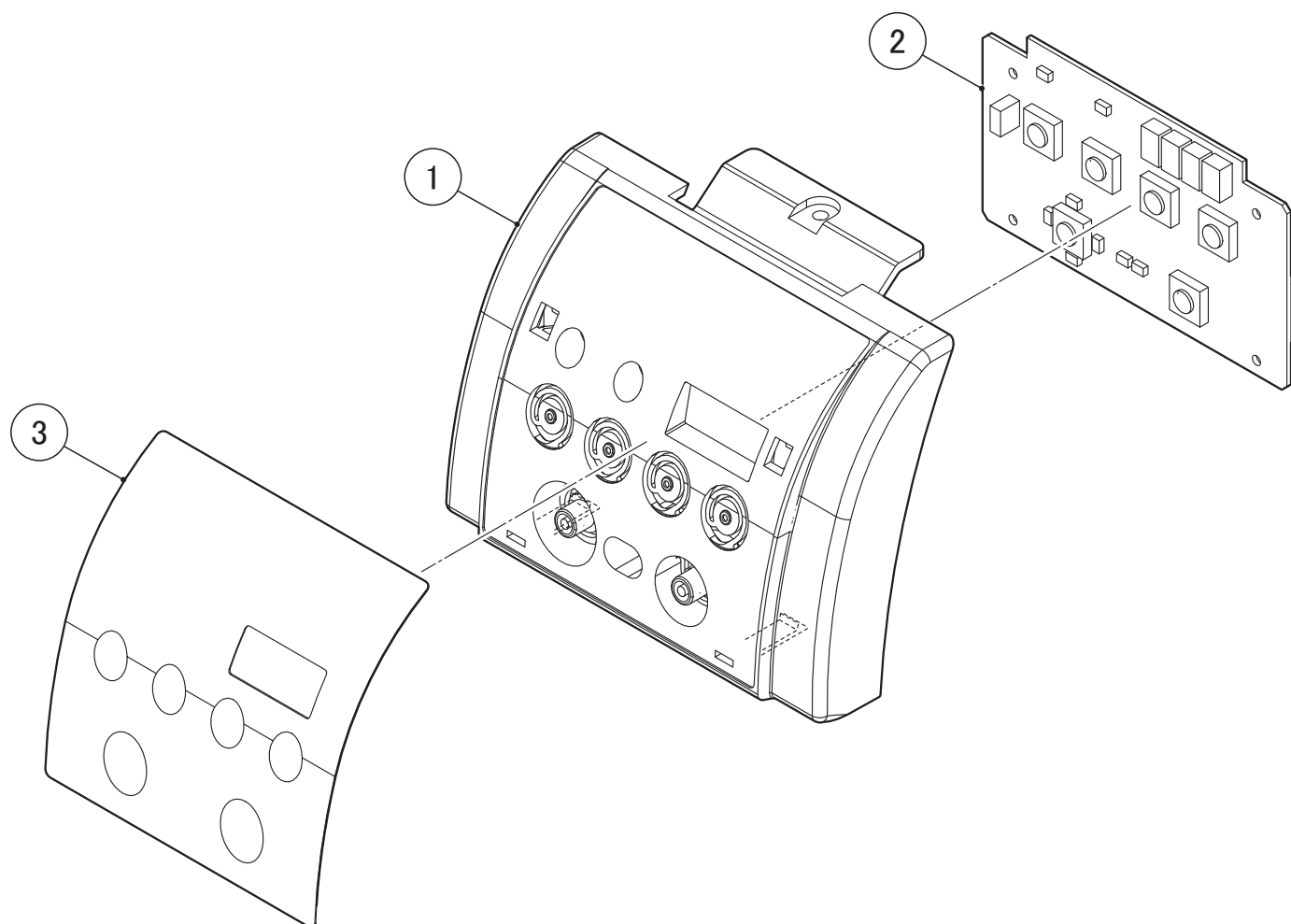
THAILAND,Hong Kong

MODEL: DBF-AS65WE-T TITLE: R. PLATE ASSY - TAP								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	PLATE (A) - TAP SLIDE		233284-01	1				
2	RACK		458758-01	1				
3	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)		FSK0420S0	2				
4	SENSOR BOARD		P03856-01	1				
5	T2(S) FLANGED PAN HEAD SCREW		431415-01	3				
6	FLEXIBLE CABLE		459775-01	1				
7	PLATE - TAP SLIDE		458927-01	1				
8	HOLDER - MAGNET		459318G01	1				
9	RUBBER SHEET		459159-01	1				



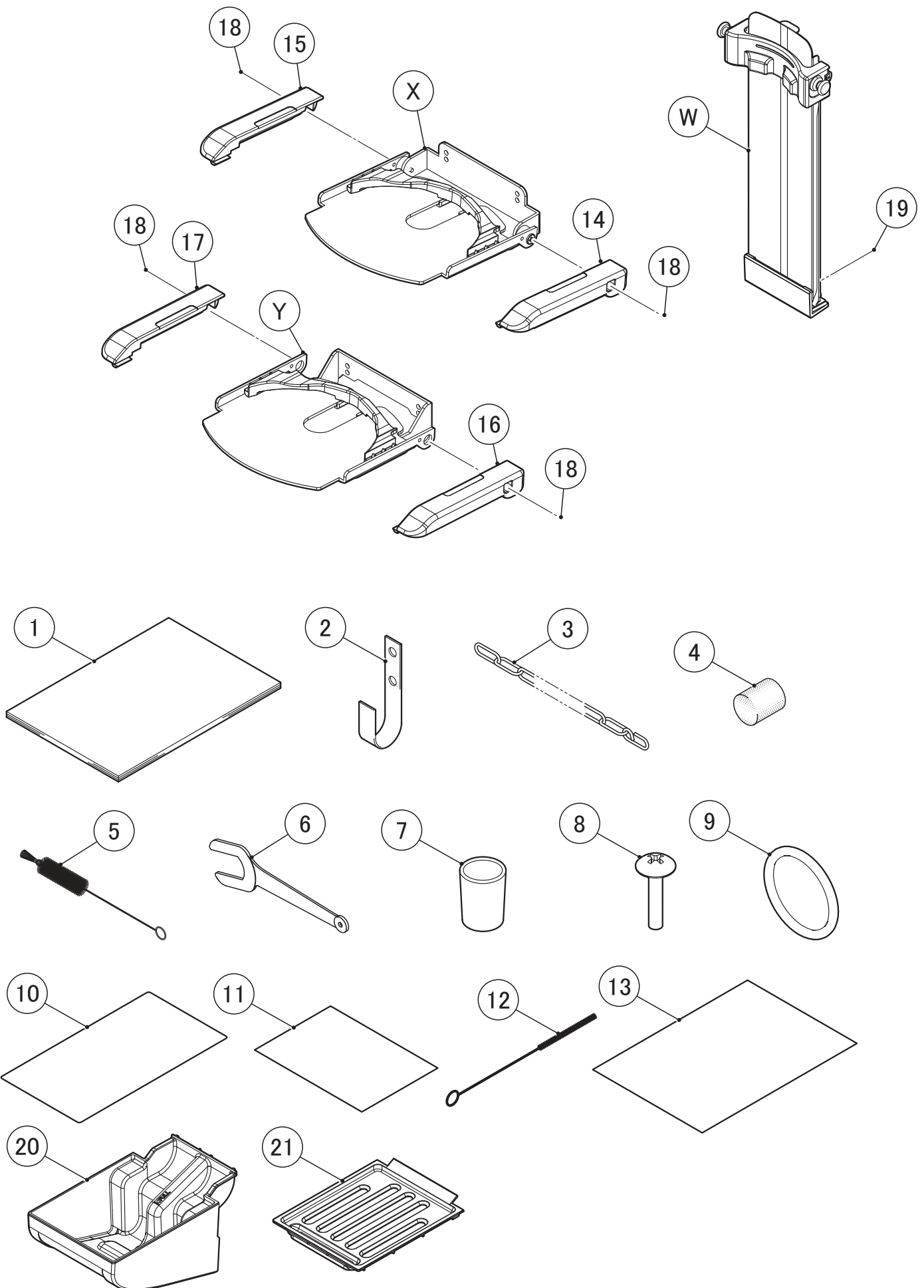
THAILAND,Hong Kong

MODEL: DBF-AS65WE-T TITLE: T. MOTOR ASSY - TAP								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	HARNESS - TAP GM		381887G01	1				
2	PINION		P03858-01	1				
3	SPRING PIN		712S-0316	1				



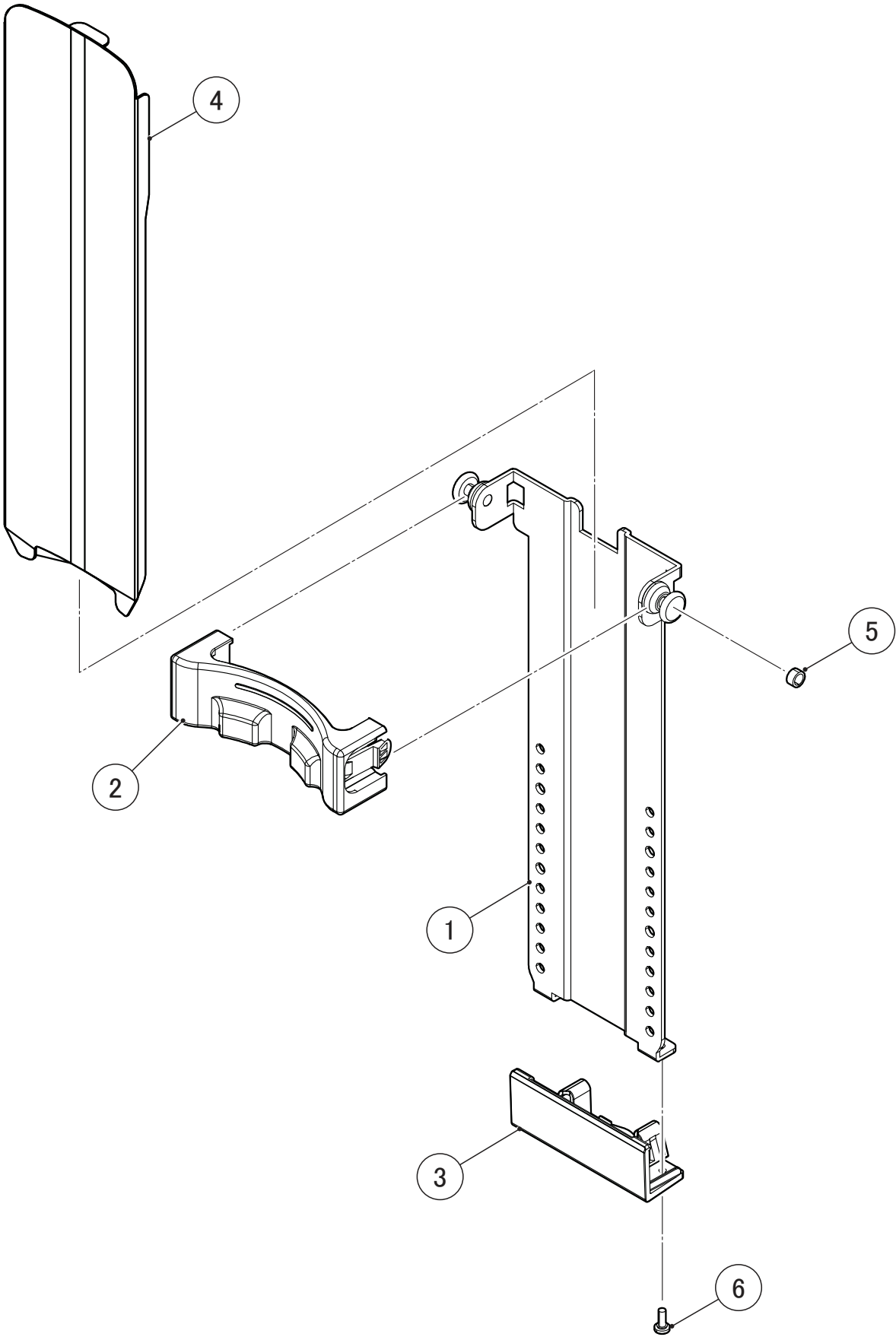
THAILAND,Hong Kong

MODEL: DBF-AS65WE-T TITLE: U. OPERATION PANEL								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	COVER (A) - OPERATION		123587P01	1				
2	OPERATION BOARD		482306G01	1				
3	OPERATION LABEL		390843L01	1				



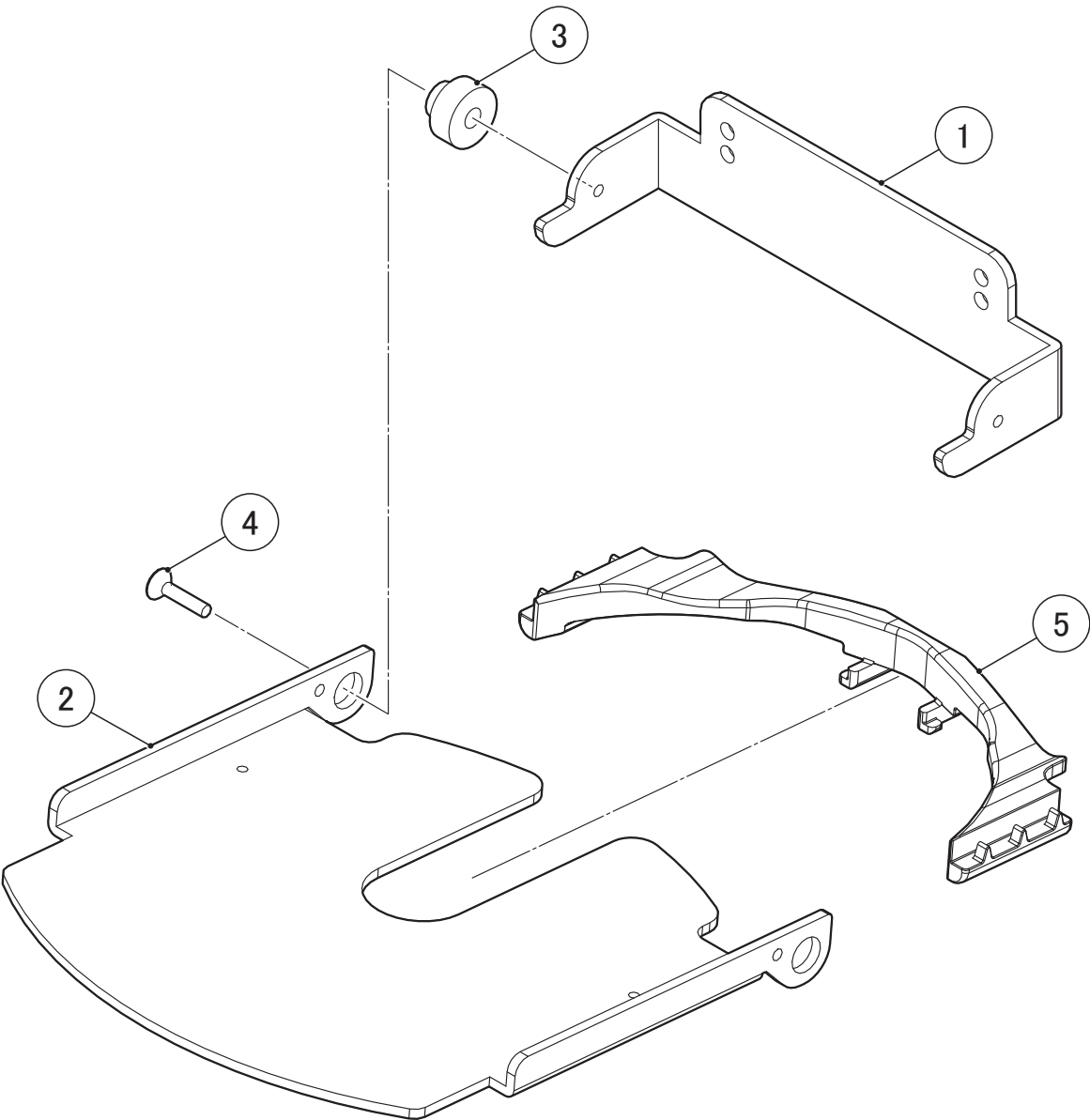
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MODEL: DBF-AS65WE-T TITLE: V. ACCESSORIES								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
W	MUG PLATE ASSY		267611A01	2				
X	TABLE ASSY - UP		381705A01	2				
Y	TABLE ASSY - LO		381706A01	2				
1	INSTRUCTION MANUAL		L1B078101	1				
2	HOOK		T426A23-1	1				
3	CYLINDER CHAIN		TS5293561	1				
4	CLEANING SPONGE		TS4402331	6				
5	BRUSH		TL2865551	1				
6	SPANNER		TS5208181	1				
7	CAP - NOZZLE		458800-01	8				
8	T1 TRUSS HEAD SCREW		FT10420M0	2				
9	O-RING	NBR	7611-P021	1				
10	INSTRUCTION LABEL		486291L01	1				
11	INSTRUCTION SHEET - OPTION		486292L01	1				
12	BRUSH		467195-01	1				
13	INSTRUCTION SHEET		2X4230L01	1				
14	GUIDE - TABLE (R)		466540G02	2				
15	GUIDE - TABLE (L)		466539G02	2				
16	GUIDE - TABLE (R)		242052-02	2				
17	GUIDE - TABLE (L)		242053-02	2				
18	SCREW - GUIDE		4Y6827M01	8				
19	PAN HEAD MACHINE SCREW (SPRING WASHER)		FSS0406S0	8				
20	DRAIN PAN		123582P01	2				
21	GRILL		267519P01	2				



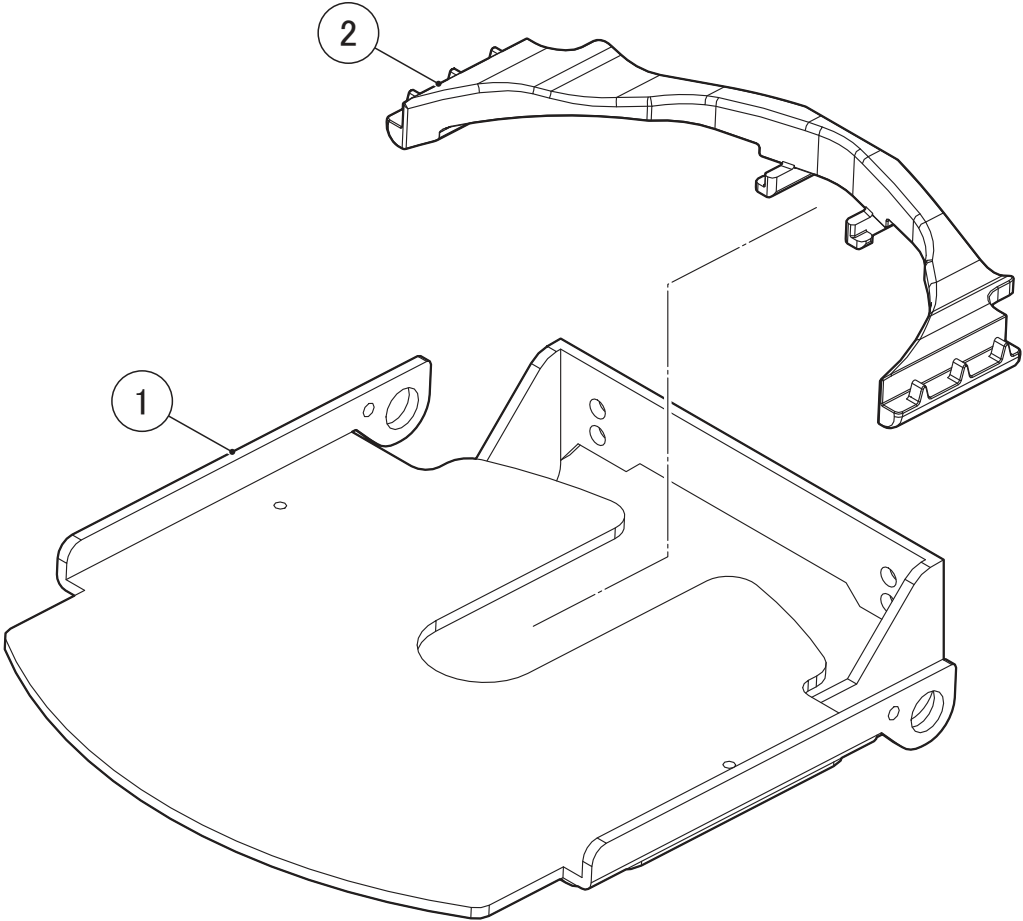
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MODEL: DBF-AS65WE-T TITLE: W. MUG PLATE ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	MUG PLATE		466478G01	1				
2	HOLDER - MUG PLATE		242338-02	1				
3	GUIDE - MUG PLATE		267504P01	1				
4	COVER - MUG PLATE		466654G01	1				
5	COLLAR - BUSH		466520-01	2				
6	PUSH RIVET		P01291-03	2				

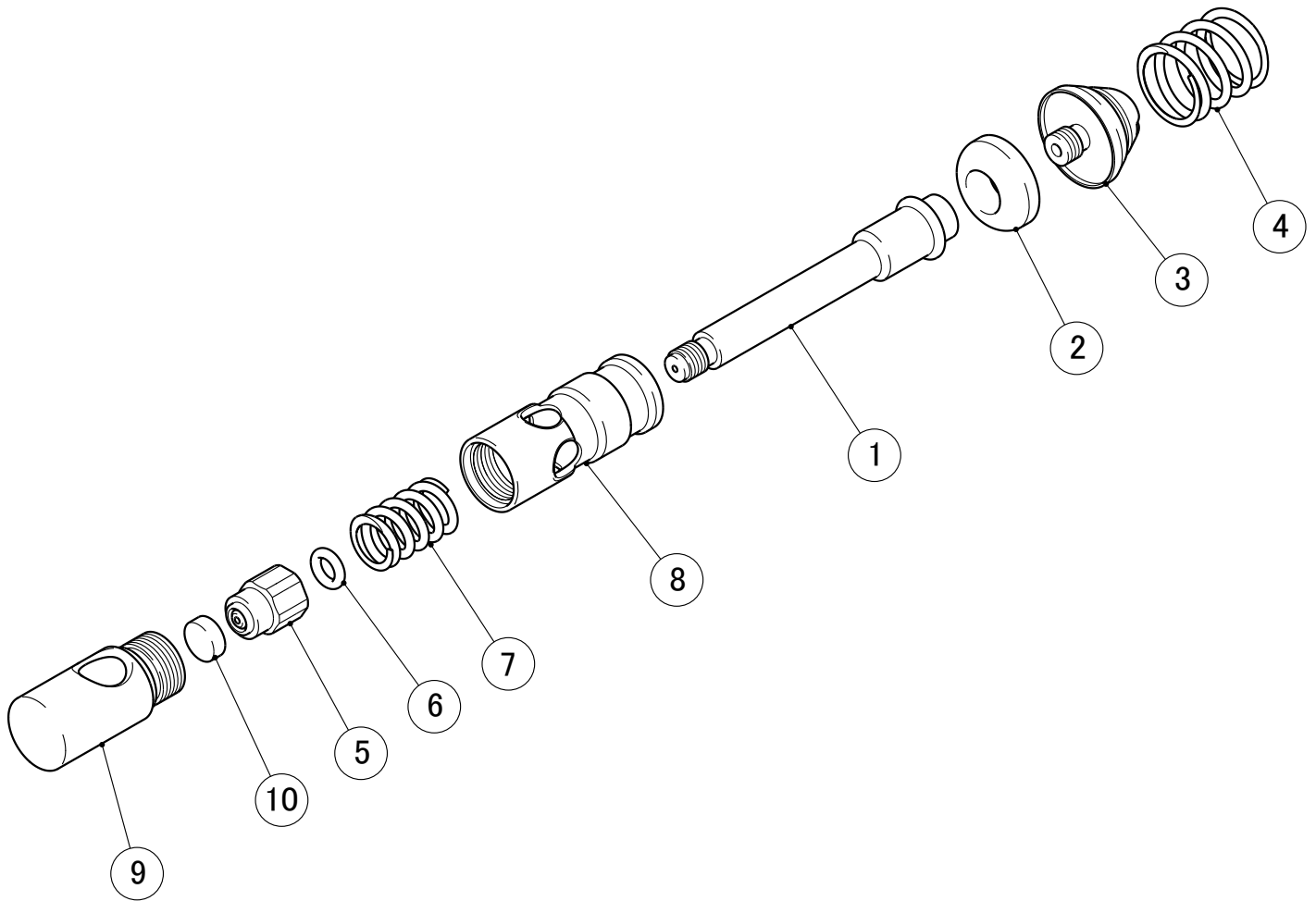


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MODEL: DBF-AS65WE-T TITLE: X. TABLE ASSY - UP								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	ARM - TABLE (B)		359294-01	1				
2	TABLE		359293-01	1				
3	SPACER		466653-01	2				
4	FLAT HEAD MACHINE SCREW		FSF0312S0	2				
5	GUIDE - TABLE		242049-02	1				



MODEL: DBF-AS65WE-T TITLE: Y. TABLE ASSY - LO								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	TABLE - UNDER		481374G01	1				
2	GUIDE - TABLE		242049-02	1				



MODEL: DBF-AS65WE-T TITLE: Z. SHAFT								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-0				
1	SHAFT (A)		346700-01	1				
2	RUBBER SEAL		T4M5486-2	1				
3	HEAD - CYLINDER		458837-01	1				
4	SPRING (A) - CYLINDER		458838-01	1				
5	SEAL NUT (A)		346703-01	1				
6	O-RING		7611-S004	1				
7	SPRING (B) - CYLINDER		458840-01	1				
8	CYLINDER (A)		346698-01	1				
9	CYLINDER (B)		346699-01	1				
10	SEAT (B)		458839-01	1				